



SM12T2 Series Miniature SMD Crystal

May 2006

- The Pletronics' SM12T2 Series is a miniature surface mount crystal with either a metal or ceramic cover.
- The package is ideal for automated surface mount assembly and reflow practices.
- Tape and Reel packaging
- 10 MHz to 50 MHz
- 3.5 x 6 mm 2 pad
- AT Cut Crystals Fundamental Mode
- Ideal for use in hand held consumer products.

Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following:

Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.06 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020C

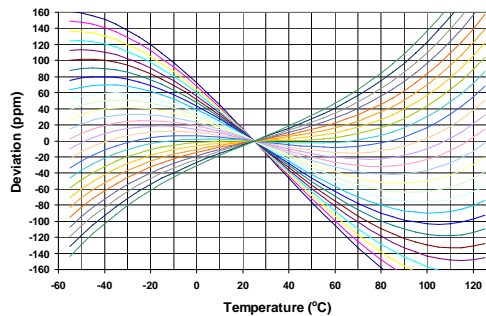
Second Level Interconnect code: e4



Electrical Specification:

Item	Min	Max	Unit	Condition	
Frequency Range	10	50	MHz	AT cut Fundamental	
Calibration Frequency Tolerance	-10	+100	ppm	at +25°C ± 3°C, see part number for options	
Frequency Stability over OTR	-10	+100	ppm	see part number for available options	
Equivalent Series Resistance (ESR)	-	60	Ohms	10 MHz to 16 MHz	Fundamental
	-	40	Ohms	>16 MHz	
Drive Level	-	100	µW	use 10 µW for testing	
Shunt Capacitance (C0)	-	5	pF	Pad to Pad capacitance	
Aging	-5	+5	ppm /Yr	at +25°C ± 3°C	
Operating Temperature Range	-40	+85	°C	see part number for available options	
Storage Temperature Range	-55	+125	°C		

AT Cut Crystal Frequency versus Temperature Typical Performance:



Part Number:

SM12T2 -18 -14.31818M -50 H 1 G G -XX

See chart below for available options

Internal code or blank
Highest Specified Operating Temperature A = 40°C G = 70°C B = 45°C H = 75°C C = 50°C J = 80°C D = 55°C K = 85°C E = 60°C F = 65°C
Lowest Specified Operating Temperature A = +10°C F = -15°C L = -40°C B = +5°C G = -20°C C = 0°C H = -25°C D = -5°C J = -30°C E = -10°C K = -35°C
Mode: 1 = Fundamental
Frequency Stability See chart below
Calibration Frequency Tolerance 10 = ± 10 ppm at 25°C ± 3°C 15 = ± 15 ppm at 25°C ± 3°C 20 = ± 20 ppm at 25°C ± 3°C 50 = ± 50 ppm at 25°C ± 3°C (Standard)
Frequency in MHz
Clload in pF Parallel Resonance from 06 to 32 pF (18 pF std) or SR = Series Resonance
Series Model

Operating Temperature Range	CODE	Available Frequency Stability versus Temperature in ppm					
		D	E	F	G	H	J
		± 10	± 15	± 20	± 30	± 50	± 100
0 to +45°C	CB	•	•	•	•	•	•
0 to +50°C	CC	•	•	•	•	•	•
0 to +60°C	CE	•	•	•	•	•	•
0 to +70°C	CG	•	•	•	•	•	•
-10 to +50°C	EC	•	•	•	•	•	•
-10 to +60°C	EE	•	•	•	•	•	•
-10 to +75°C	EH	•	•	•	•	•	•
-20 to +70°C	GG	•	•	•	•	STD	•
-20 to +75°C	GH	•	•	•	•	•	•
-30 to +75°C	JH	•	•	•	•	•	•
-30 to +80°C	JJ	•	•	•	•	•	•
-30 to +85°C	JK	•	•	•	•	•	•
-35 to +80°C	KJ		•	•	•	•	•
-40 to +85°C	LK		•	•	•	•	•

Part Marking:

FF.FFF M
Pymdxz

Legend:

- P = Pletronics
- x = Capacitance load code from below
- FF.FFM = Frequency in MHz
- YMD = Date of Manufacture (year, month and day)
- All other marking is internal factory codes

Specifications such as frequency tolerance and operating temperature range, etc. are not identified from the marking. External packaging labels and packing list will correctly identify the ordered Pletronics part number.

- Orientation of marking may be mixed on the tape
- Traceability of part is lost once removed from reel

Code	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	V	W	X	Y
pF	10	12	13	8	15	18	20	22	24	26	28	30	32	34	36	27	series	33	50	19	16	17	14




Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

Package Labeling

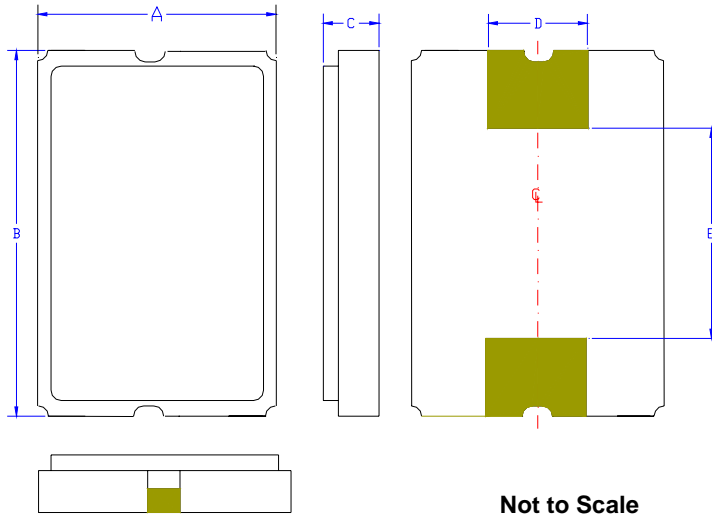
Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Courier New
Bar code is 39-Full ASCII

Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Arial

P/N: 	
SM12T2-18-14.31818M-20E1LK	
Customer P/N: 	
12345678	
Qty: 	D/C 
1000	604

Pb Free
2nd LvL Interconnect
Category=e4
Max Safe Temp=260C for 10s 2X Max

Mechanical:



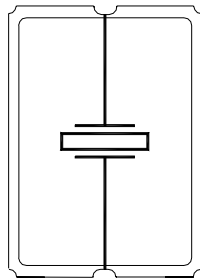
	Inches	mm
A	0.138 ± 0.008	3.5 ± 0.2
B	0.236 ± 0.008	6.0 ± 0.2
C	0.044 max	1.1 max
D ¹	0.079	2.0
E ¹	0.118	3.0

¹ Typical dimensions

Contacts :

Gold 11.8 μinches 0.3 μm minimum over Nickel 50 to 350 μinches 1.27 to 8.89 μm

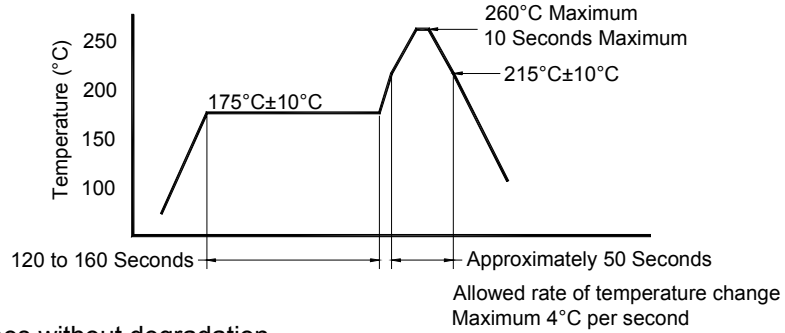
Connection (top view):



Layout and application information

- Trace lengths to the crystal should be kept as short as possible.
- The crystal connections are sensitive to noise.
- The package should be grounded for optimum performance.

Reflow Cycle (typical for lead free processing)

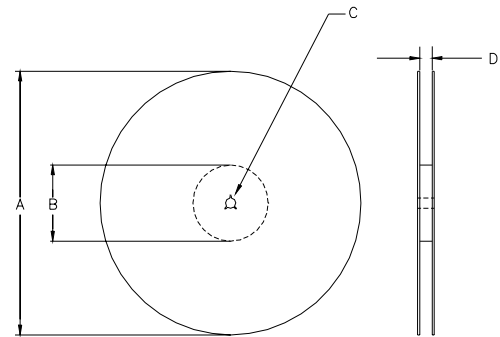


The part may be reflowed 2 times without degradation.

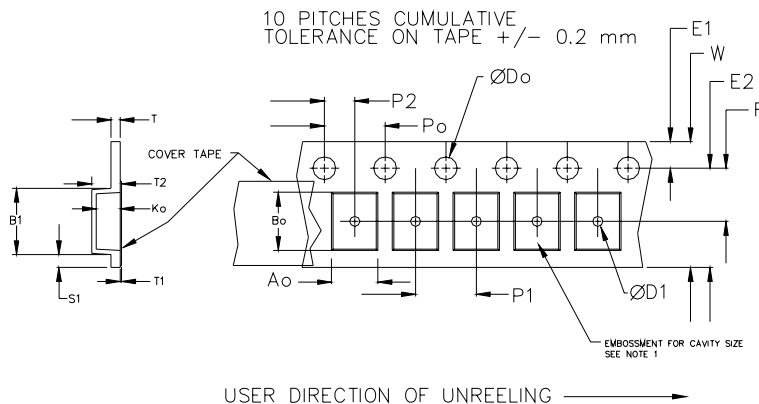
Tape and Reel: available for quantities of 250 to 3000 per reel (<1000 will be cut tape)

Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm	1.5	1.0	1.75	4.0	2.0 ±0.05	0.6	0.25	0.1
12mm		1.5			2.0 ±0.1			
16mm	+0.1 -0.0	1.5	±0.1	±0.1	2.0 ±0.1			
24mm		1.5						

Variable Dimensions Table 2							
Tape Size	B1 Max	E2 Min	F	P1	T2 Max	W Max	Ao, Bo & Ko
12 mm	7.1	10.25	5.5 ± 0.1	8.0 ± 0.1	1.5	12.3	Note 1
16 mm	7.1	14.25	7.5 ± 0.1	8.0 ± 0.1	1.5	16.3	Note 1



Note 1: Embossed cavity to conform to EIA-481-B Dimensions in mm Not to scale



		REEL DIMENSIONS			Tape Width
A	inches	7.0	10.0	13.0	
	mm	177.8	254.0	330.2	
B	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	
C	mm	13.0 +0.5 / -0.2			
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0

Reel dimensions may vary from the above



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