

SM7T Series Miniature SMD Crystal

December 2015



- Pletronics' SM7T Series is a miniature low profile surface mount crystal.
- Package is ideal for automated surface mount assembly and reflow practices.
- Tape and Reel packaging
- 26 MHz to 60 MHz
- 1.25 x 1.6 x 0.32 mm 4 pad
- AT Cut Fundamental Crystal
- Ideal for use in hand held consumer products
Bluetooth, WLAN

Pletronics Inc. certifies this device is in accordance with the RoHS 6/9 (2011/65/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following:

Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.005 grams

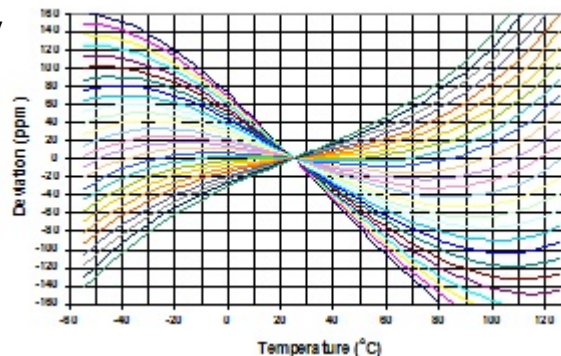
Moisture Sensitivity Level: 1 As defined in J-STD-020C

Second Level Interconnect code: e4

Electrical Specification:

Item	Min	Max	Unit	Condition
Frequency Range	26	60	MHz	
Calibration Frequency Tolerance	-	±20	ppm	at +25°C ± 3°C, see part number for options
Frequency Stability	±5	±15	ppm	see part number for available options
Equivalent Series Resistance (ESR)	-	200	Ohms	to 26 MHz
	-	100	Ohms	to 28 MHz
	-	80	Ohms	to 37 MHz
	-	60	Ohms	to 47 MHz
	-	50	Ohms	> 48 MHz
Drive Level	-	100	µW	use 10 µW for testing
Shunt Capacitance (C0)	-	4	pF	Pad to Pad capacitance
Aging at 25°C ± 3°C	-5	+5	ppm /Yr	for the first year at +25°C ± 3°C
	-2	+2	ppm /Yr	after the first year at +25°C ± 3°C
Operating Temperature Range	-30	+85	°C	see part number for available specified tolerance range options
Storage Temperature Range	-55	+125	°C	

AT Cut Crystal Frequency versus Temperature Typical Performance:



Part Number:

SM7T -8 -25.0M -20 H 1 G G -XX

See chart below for available options

Internal code or blank
Highest Specified Operating Temperature A = 40°C G = 70°C N = 100°C B = 45°C H = 75°C P = 105°C C = 50°C J = 80°C R = 110°C D = 55°C K = 85°C S = 115°C E = 60°C L = 90°C T = 120°C F = 65°C M = 95°C U = 125°C
Lowest Specified Operating Temperature A = +10°C F = -15°C L = -40°C B = +5°C G = -20°C M = -45°C C = 0°C H = -25°C N = -50°C D = -5°C J = -30°C P = -55°C E = -10°C K = -35°C
Fundamental mode AT cut crystal
Frequency Stability See chart below
Calibration Frequency Tolerance (Typ. Values shown) 20 = ± 20 ppm at 25°C ± 3°C (Standard) 50 = ± 50 ppm at 25°C ± 3°C
Frequency in MHz
Load in pF Parallel Resonance from 06 to 32 pF, 8 pF is standard -or- SR = Series Resonance
Model Number

Current production ranges are shown below.

Operating Temperature Range	CODE	Available Frequency Stability versus Temperature in ppm									
		A	B	C	D	E	F	G	H	J	K
		± 3.0	± 5.0	± 8.0	± 10	± 15	± 20	± 30	± 50	± 100	± 150
0 to +45°C	CB		•	•	•	•	•	•	•	•	•
0 to +50°C	CC		•	•	•	•	•	•	•	•	•
0 to +60°C	CE		•	•	•	•	•	•	•	•	•
0 to +70°C	CG		•	•	•	•	•	•	STD	•	•
-10 to +50°C	EC		•	•	•	•	•	•	•	•	•
-10 to +60°C	EE		•	•	•	•	•	•	•	•	•
-10 to +75°C	EH			•	•	•	•	•	•	•	•
-20 to +70°C	GG			•	•	•	•	•	•	•	•
-20 to +75°C	GH			•	•	•	•	•	•	•	•
-30 to +75°C	JH				•	•	•	•	•	•	•
-30 to +80°C	JJ				•	•	•	•	•	•	•
-30 to +85°C	JK				•	•	•	•	•	•	•
-35 to +80°C	KJ										
-40 to +85°C	LK										

Marking and Packing Information

The part will be marked **PFFM** Or **FFYMx**
YMDx

- Marking consists of the frequency “FF” which will be truncated to the first two digits due to package size.
- Date code consists of Year, Month or Year, Month and Day (see codes below)
- The x is an internal PLE production code
- Orientation of marking may be mixed on the tape
- Traceability of part is lost once removed from reel

Codes for Date Code YMD

Code	2	3	4	5	6	7	8
Year	2012	2013	2014	2015	2016	2017	2018





Code	A	B	C	D	E	F	G	H	J	K	L	M
Month	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC

Code	1	2	3	4	5	6	7	8	9	A	B	C
Day	1	2	3	4	5	6	7	8	9	10	11	12
Code	D	E	F	G	H	J	K	L	M	N	P	R
Day	13	14	15	16	17	18	19	20	21	22	23	24
Code	T	U	V	W	X	Y	Z					
Day	25	26	27	28	29	30	31					

Package Labeling

Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Courier New
Bar code is 39-Full ASCII
(Label will show SM7T)

Label is 1" x 2.6" (25.4mm x 66.7mm)
Font is Arial

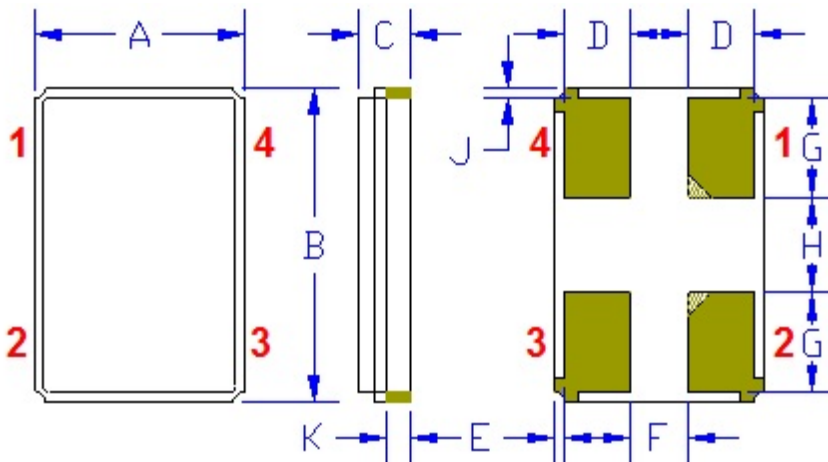
P/N:	
	SM10T-16-23.45M-10F1CG
Customer P/N:	
	12345678
Qty:	
	1000
D/C	
	0526

RoHS Compliant
2nd Lvl Interconnect
Category=e4
Max Safe Temp=260C for 10s 2X Max

Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

Mechanical:



	Inches	mm
A	0.049 ± 0.002	1.25 ± 0.05
B	0.063 ± 0.002	1.6 ± 0.05
C	0.014 max	0.35 max
D ¹	0.018	0.45
E ¹	0.002	0.05
F ¹	0.010	0.25
G ¹	0.022	0.55
H ¹	0.016	0.4
J ¹	0.002	0.05
K ¹	0.005	0.12

Contacts :

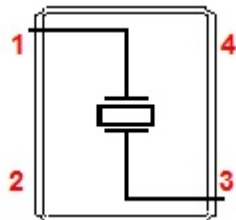
Gold 11.8 μinches 0.3 μm minimum over
 Nickel 50 to 350 μinches 1.27 to 8.89 μm

Not to Scale

¹ Typical dimensions

Pad 1 or Pad 2 shall have the pad chamfered.

Connection (top view):



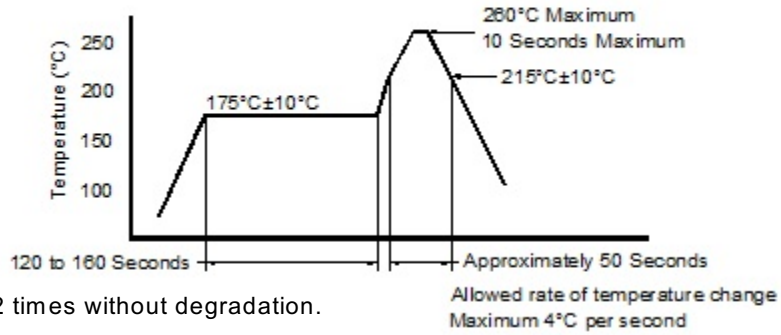
Pad 2 is connected to the metal cover
 Pad 4 has no connection



Layout and application information

- Trace lengths to the crystal should be kept as short as possible.
- The crystal connections are sensitive to noise.
- The package should be grounded for optimum performance, pad 2 connected to ground.
- These very small crystals have high ESR, the oscillator start-up and operation should take this into consideration.
- These small crystals should have their maximum drive level limited to 100uW.

Reflow Cycle (typical for lead free processing)



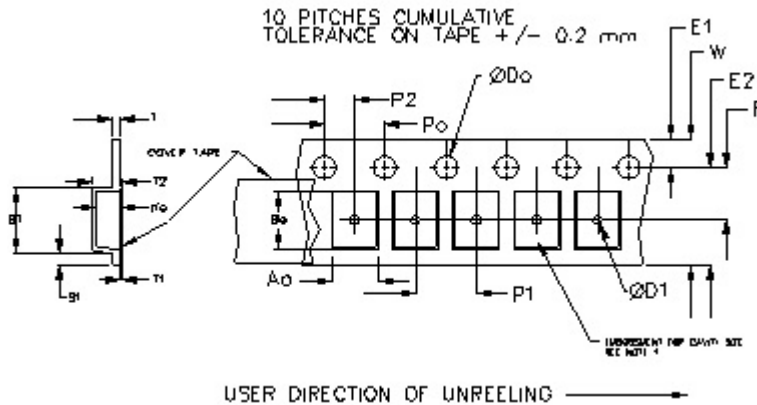
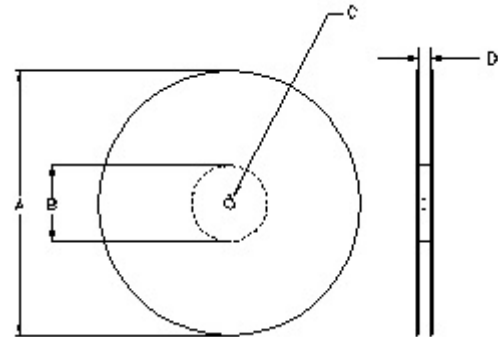
The part may be reflowed 2 times without degradation.

Tape and Reel: available for quantities of 250 to 3000 per reel (<1000 will be cut tape)

Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm	1.5 +0.1 -0.0	1.0	1.75	4.0	2.0 ±0.05	0.6	0.25	0.1
12mm		1.5			2.0 ±0.1			
16mm		1.5			2.0 ±0.1			
24mm		1.5			2.0 ±0.1			

Variable Dimensions Table 2							
Tape Size	B1 Max	E2 Min	F	P1	T2 Max	W Max	Ao, Bo & Ko
8 mm	3.5	6.4	1.7 ±0.1	4.0 ±0.1	1.0	8.9	Note 1

Note 1: Embossed cavity to conform to EIA-481-B Dimensions in mm Not to scale



		REEL DIMENSIONS			
A	inches	7.0	10.0	13.0	Tape Width
	mm	177.8	254.0	330.2	
B	inches	2.50	4.00	3.75	Tape Width
	mm	63.5	101.6	95.3	
C	mm	13.0 +0.5 / -0.2			Tape Width
D	mm	8.4 +2.0 -0.0	8.4 +2.0 -0.0	8.4 +2.0 -0.0	

Reel dimensions may vary from the above

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